

## Wieland Porta OP M-1 Solder

Category : Metal , Nonferrous Metal , Precious Metal , Gold Alloy , Solder/Braze Alloy

**Material Notes:**

Solder supplied as strip (0.18 oz. roll), triangular (7.09 in. rod)Information provided by WielandDental

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Wieland-Porta-OP-M-1-Solder.php](http://www.lookpolymers.com/polymer_Wieland-Porta-OP-M-1-Solder.php)

Component Elements Properties	Metric	English	Comments
Gold, Au	71.5 %	71.5 %	
Platinum, Pt	1.0 %	1.0 %	
Silver, Ag	17.5 %	17.5 %	
Zinc, Zn	10 %	10 %	

Processing Properties	Metric	English	Comments
Processing Temperature	820.0 °C	1508 °F	Flow Temp
Melt Temperature	750.0 - 810 °C	1382 - 1490 °F	

Descriptive Properties	Value	Comments
Color	yellow	

## Contact Songhan Plastic Technology Co.,Ltd.

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