

## **Westlake DA591 9.0% Ethylene Vinyl Acetate Copolymer**

Category: Polymer, Thermoplastic, Ethylene Vinyl Acetate

## **Material Notes:**

Westlake DA591 resin is a 9.0% EVA copolymer designed as a tie layer in multi-layered food packaging film. It has excellent clarity, excellent toughness, good resistance to load deformation, and good machinability. Experimental product. Application/UsesFood packaging tie layerFDA: This material complies with FDA regulations in 21 CFR, section 177.1350. Kosher Compliant. All information provided by Westlake Chemical

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_Westlake-DA591-90-Ethylene-Vinyl-Acetate-Copolymer.php

Physical Properties	Metric	English	Comments
Density	0.931 g/cc	0.0336 lb/in³	ASTM D1505
Vinyl Acetate Content	9.0 %	9.0 %	
Thickness	31.8 microns	1.25 mil	
Melt Flow	2.0 g/10 min	2.0 g/10 min	ASTM D1238

Mechanical Properties	Metric	English	Comments
Film Elongation at Break, MD	300 %	300 %	ASTM D882
Film Elongation at Break, TD	950 %	950 %	ASTM D882
Dart Drop	5.795 g/micron	147.2 g/mil	ASTM D1709
Dart Drop Test	184 g	0.406 lb	ASTM D1709
Film Tensile Strength at Break, MD	32.4 MPa	4700 psi	ASTM D882
Film Tensile Strength at Break, TD	23.4 MPa	3400 psi	ASTM D882
1% Secant Modulus, MD	96.5 MPa	14000 psi	ASTM D882
1% Secant Modulus, TD	124 MPa	18000 psi	ASTM D882

Optical Properties	Metric	English	Comments
Haze	4.8 %	4.8 %	ASTM D1003
Gloss	60.5 %	60.5 %	at 45°; ASTM D2457

Processing Properties	Metric	English	Comments
Blow-up Ratio (BUR)	2.5	2.5	



Descriptive Properties	Value	Comments
Process	Film	

## **Contact Songhan Plastic Technology Co.,Ltd.**

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