

Wellman Wellamid® GF1398-N1 30% Glass Fiber Reinforced Nylon 66

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 30% Glass Fiber Filled

Material Notes:

Description: Glass Fiber Reinforced Nylon 66 Information provided by Wellman.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Wellman-Wellamid-GF1398-N1-30-Glass-Fiber-Reinforced-Nylon-66.php

Physical Properties	Metric	English	Comments
Density	1.37 g/cc	0.0495 lb/in ³	ISO 1183-87
Filler Content	30 %	30 %	
Linear Mold Shrinkage, Flow	0.0030 - 0.0070 cm/cm	0.0030 - 0.0070 in/in	ISO DIS 294-4
Linear Mold Shrinkage, Transverse	0.010 - 0.014 cm/cm	0.010 - 0.014 in/in	ISO DIS 294-4

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	195 MPa	28300 psi	ISO 527-93
Elongation at Break	2.5 %	2.5 %	ISO 527-93
Flexural Strength	290 MPa	42100 psi	ISO 178-93
Flexural Modulus	9.00 GPa	1310 ksi	ISO 178-93
Izod Impact, Notched (ISO)	12.5 kJ/m ²	5.95 ft-lb/in ²	ISO 180-93

Thermal Properties	Metric	English	Comments
Melting Point	260 °C	500 °F	ISO 3146
Deflection Temperature at 1.8 MPa (264 psi)	245 °C	473 °F	ISO 75-93

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