

Wellman Wellamid® 22L-NBK1/WE-1434 Nylon 66, Engineering Grade

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Unreinforced

Material Notes:

All information provided by Wellman Engineered Resins.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Wellman-Wellamid-22L-NBK1WE-1434-Nylon-66-Engineering-Grade.php

Physical Properties	Metric	English	Comments
Density	1.14 g/cc	0.0412 lb/in ³	ISO 1183-87
Linear Mold Shrinkage, Flow	0.018 - 0.022 cm/cm	0.018 - 0.022 in/in	DIS 294-4
Linear Mold Shrinkage, Transverse	0.019 - 0.023 cm/cm	0.019 - 0.023 in/in	DIS 294-4

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	80.0 MPa	11600 psi	ISO 527-93
Elongation at Break	35 %	35 %	ISO 527-93
Flexural Strength	95.0 MPa	13800 psi	ISO 178-93
Flexural Modulus	2.90 GPa	421 ksi	ISO 178-93
Izod Impact, Notched (ISO)	5.00 kJ/m ²	2.38 ft-lb/in ²	ISO 180-93

Thermal Properties	Metric	English	Comments
Melting Point	260 °C	500 °F	ISO 3146
Deflection Temperature at 1.8 MPa (264 psi)	70.0 °C	158 °F	ISO 75-93

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