## Washington Penn Homopolymer Polypropylene 27\% Glass Reinforced <br> Category : Polymer , Thermoplastic , Polypropylene (PP) , Polypropylene with 30\% Glass Fiber Filler

## Material Notes:

Fiberglass \& mineral-reinforced polypropylene compounds provide excellent tensile and impact properties. Mold shrinkage is similar to ABS and polystyrene. Compounds also have dimensional stability. The glass-reinforcement provides a better strength and modulus than any of the particulate mineral fillers.Information provided by Washington Penn Plastic Co.

Order this product through the following link:
http://www.lookpolymers.com/polymer_Washington-Penn-Homopolymer-Polypropylene-27-Glass-Reinforced.php

| Physical Properties | Metric | English | Comments |
| :--- | :--- | :--- | :--- |
| Density | $1.12 \mathrm{~g} / \mathrm{cc}$ | $0.0405 \mathrm{lb} / \mathrm{in}^{3}$ | ASTM D792 |
| Filler Content | $27 \%$ | $27 \%$ |  |
| Melt Flow | $7.0 \mathrm{~g} / 10 \mathrm{~min}$ | $7.0 \mathrm{~g} / 10 \mathrm{~min}$ | ASTM D1238 |


| Mechanical Properties | Metric | English | Comments |
| :--- | :--- | :--- | :--- |
| Tensile Strength, Yield | 71.0 MPa | 10300 psi | ASTM D638 |
| Elongation at Break | $7.2 \%$ | $7.2 \%$ | ASTM D638 |
| Elongation at Yield | $7.2 \%$ | $7.2 \%$ | ASTM D638 |
| Flexural Modulus | 4.31 GPa | 625 ksi | 1\% Secant; ASTM D790 |
|  | 4.41 GPa | 640 ksi | Tangent; ASTM D790 |
| Izod Impact, Notched | $0.694 \mathrm{~J} / \mathrm{cm}$ | $1.30 \mathrm{ft}-\mathrm{lb} / \mathrm{in}$ | ASTM D256 |
| Gardner Impact | 0.904 J | $0.667 \mathrm{ft}-\mathrm{lb}$ |  |
| Impact | @Temperature $23.0^{\circ} \mathrm{C}$ | @Temperature $73.4^{\circ} \mathrm{F}$ |  |


| Thermal Properties | Metric | English | Comments |
| :--- | :--- | :--- | :--- |
| Deflection Temperature at $0.46 ~ M P a$ <br> $(66 ~ p s i)$ | $149^{\circ} \mathrm{C}$ | $300^{\circ} \mathrm{F}$ | ASTM D648 |
| Deflection Temperature at $1.8 ~ M P a$ <br> $(264 ~ p s i)$ | $141^{\circ} \mathrm{C}$ | $285^{\circ} \mathrm{F}$ | ASTM D648 |

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