

Valley Adhesives EM-220 Low Temperature Application Glue Stick

Category : Polymer , Adhesive , Thermoset

Material Notes:

Valley Adhesives EM-220 Low Temperature Application Glue Stick Bonds many plastics, polyolefins and light weight heat sensitive materials.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Valley-Adhesives-EM-220-Low-Temperature-Application-Glue-Stick.php

Physical Properties	Metric	English	Comments
Viscosity	7100 cP	7100 cP	

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	85	85	
Tensile Strength, Ultimate	2.88 MPa	417 psi	
Elongation at Break	80 %	80 %	
Shear Strength	3.11 MPa	451 psi	
Peel Strength	2.75 kN/m	15.7 pli	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	60.0 °C	140 °F	Heat Resistance Value at 2 psi.
Softening Point	202 °C	396 °F	

Processing Properties	Metric	English	Comments
Cure Time	0.0667 min	0.00111 hour	Hot tack
Pot Life	0.33 min	0.33 min	Open Time

Descriptive Properties	Value	Comments
Color	Opaque	

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