

Universal Wire Works BNi-1A (AMS 4776) Nickel Base Brazing Filler Metal

Category : Metal , Nonferrous Metal , Nickel Alloy , Solder/Braze Alloy

Material Notes:

Low Carbon (compare to BNi-1) Information provided by Universal Wire Works for their line of welding wire and filler metal.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Universal-Wire-Works-BNi-1A-AMS-4776-Nickel-Base-Brazing-Filler-Metal.php

Thermal Properties	Metric	English	Comments
Melting Point	949 - 1070 °C	1740 - 1950 °F	
Solidus	949 °C	1740 °F	
Liquidus	1070 °C	1950 °F	

Component Elements Properties	Metric	English	Comments
Boron, B	3.1 %	3.1 %	
Chromium, Cr	14 %	14 %	
Iron, Fe	4.5 %	4.5 %	
Nickel, Ni	73 %	73 %	
Silicon, Si	4.5 %	4.5 %	

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