

## Universal Wire Works 321 Stainless Steel (AMS 5689) Filler Metal

Category: Metal, Ferrous Metal, Stainless Steel

## **Material Notes:**

Universal 321 is a titanium-stabilized filler metal used with the gas metal arc and gas tungsten arc processes. Universal 321 stabilized weldments are often subjected to severe corrosive and high temperature service such as; aircraft exhaust manifolds, cabin heaters, fire walls and pressure vessels. Information provided by Universal Wire Works for their line of welding wire and filler metal.

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_Universal-Wire-Works-321-Stainless-Steel-AMS-5689-Filler-Metal.php

Mechanical Properties	Metric	English	Comments
Tensile Strength, Ultimate	655 MPa	95000 psi	
Tensile Strength, Yield	448 MPa	65000 psi	
	@Strain 0.200 %	@Strain 0.200 %	
Elongation at Break	40 %	40 %	

Component Elements Properties	Metric	English	Comments
Carbon, C	<= 0.080 %	<= 0.080 %	
Chromium, Cr	18 %	18 %	
Copper, Cu	<= 0.50 %	<= 0.50 %	
Iron, Fe	>= 66.1 %	>= 66.1 %	As Remainder
Manganese, Mn	<= 2.0 %	<= 2.0 %	
Molybdenum, Mo	<= 0.75 %	<= 0.75 %	
Nickel, Ni	<= 11 %	<= 11 %	
Phosphorous, P	<= 0.040 %	<= 0.040 %	
Silicon, Si	<= 1.0 %	<= 1.0 %	
Sulfur, S	<= 0.030 %	<= 0.030 %	
Titanium, Ti	>= 0.48 %	>= 0.48 %	

## **Contact Songhan Plastic Technology Co.,Ltd.**

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