

## Unifrax Fiberfrax® Duraboard® 350ES Ceramic Fiber Board

Category: Ceramic, Oxide, Aluminum Oxide, Silicon Oxide

## **Material Notes:**

Fiberfrax® Duraboard® products are a family of rigid, high-temperature ceramic fiber boards manufactured in a wet forming process using Fiberfrax alumina-silica fibers and binders. All Duraboard products offer low thermal conductivity, high temperature stability, uniform density, and excellent resistance to thermal shock and chemical attack. This product uses a unique fiber formulation to obtain high strength and machinability not normally achieved in light-weight ceramic fiber board products. The innovative composite binder system using both inorganic and organic components results in a strength-to-weight ratio of more than three times that of standard refractory ceramic fiber boards. Improved physical characteristics of this product allows for easier handling and fabrication. Duraboard 350ES has more than three times the strength of standard boards of similar densities and thicknesses. Description: Unique familiy of highly machinable lightweight boards manufactured with three to four times the green strength as standard board products. Information Provided by Unifrax I LLC

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_Unifrax-Fiberfrax-Duraboard-350ES-Ceramic-Fiber-Board.php

Physical Properties	Metric	English	Comments
Density	0.288 g/cc	0.0104 lb/in³	Nominal
Loss On Ignition	3.0 - 7.0 %	3.0 - 7.0 %	

Mechanical Properties	Metric	English	Comments
Modulus of Rupture	0.000621 GPa	0.0900 ksi	Fired (24 hrs at cont. use)
	0.00241 GPa	0.350 ksi	Green (typ.)
Compressive Strength	0.186 MPa	27.0 psi	5% Deformation; Fired
	0.221 MPa	32.0 psi	10% Deformation; Fired
	0.228 MPa	33.0 psi	15% Deformation; Fired
	0.276 MPa	40.0 psi	5% Deformation; Green
	0.407 MPa	59.0 psi	10% Deformation; Green
	0.524 MPa	76.0 psi	15% Deformation; Green

Thermal Properties	Metric	English	Comments
Melting Point	1760 °C	3200 °F	
Maximum Service Temperature, Air	1149 °C	2100 °F	Recommended Operating Temperature
Shrinkage	<= 5.0 %	<= 5.0 %	at Recommended Operating Temperature
	@Time 86400 sec	@Time 24.0 hour	



Electrical Properties	Metric	English	Comments
Dielectric Strength	1.06 kV/mm	27.0 kV/in	

Descriptive Properties	Value	Comments
Color	White to Cream	
Fiberfrax® Fibers (%)	100	
Temperature Grade (°C)	1260	

## **Contact Songhan Plastic Technology Co.,Ltd.**

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