

## Trelleborg Emerson & Cuming Eccobond® 15 Clear Variable Hardness Catalyst

Category : Polymer , Adhesive , Thermoset

### Material Notes:

Emerson & Cuming 15 Clear Eccobond® Variable Hardness Catalyst Easy-to-use, simple mix ratios. Hardness of cured castings can be controlled by the amount of hardener used. Long working life. Yields cured castings or adhesives having outstanding adhesion to a wide variety of substrates. Very low peak exotherm. Cure Type: Room Temp or Heat

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Trelleborg-Emerson-Cuming-Eccobond-15-Clear-Variable-Hardness-Catalyst.php](http://www.lookpolymers.com/polymer_Trelleborg-Emerson-Cuming-Eccobond-15-Clear-Variable-Hardness-Catalyst.php)

Physical Properties	Metric	English	Comments
Density	0.970 g/cc	0.0350 lb/in <sup>3</sup>	
Viscosity	25000 cP @Temperature 25.0 °C	25000 cP @Temperature 77.0 °F	Mixed

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	90.0 °C	194 °F	
Minimum Service Temperature, Air	-40.0 °C	-40.0 °F	

Optical Properties	Metric	English	Comments
Transmission, Visible	90 %	90 %	clear; thickness not quantified

Processing Properties	Metric	English	Comments
Cure Time	120 - 240 min @Temperature 65.0 °C	2.00 - 4.00 hour @Temperature 149 °F	
	960 - 1440 min @Temperature 25.0 °C	16.0 - 24.0 hour @Temperature 77.0 °F	
Pot Life	120 min @Temperature 25.0 °C	120 min @Temperature 77.0 °F	100 grams

Descriptive Properties	Value	Comments
Color	Light Amber	

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