

Tra-Con Tra-Bond FS25

Category : Polymer , Adhesive , Thermoset

Material Notes:

Information provided by Tra-Con Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Tra-Con-Tra-Bond-FS25.php

Physical Properties	Metric	English	Comments
Viscosity	26000 cP @Temperature 25.0 °C	26000 cP @Temperature 77.0 °F	Mixed (rv #7, 10 rpm)

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	82	82	2 hrs @ 65°C
Adhesive Bond Strength	22.8 MPa	3300 psi	Lap shear, alum to alum, 2 hrs @ 65°C

Processing Properties	Metric	English	Comments
Cure Time	120 min @Temperature 65.0 °C	2.00 hour @Temperature 149 °F	

Descriptive Properties	Value	Comments
Color	Amber	Hardener/Mixed/Cured
	Milky	Resin
Thixotropic Index	1.7	10 rpm/100 rpm

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