

## Tra-Con Tra-Bond F230 Color Keyed High Temperature Epoxy Adhesive

Category : Polymer , Adhesive , Thermoset , Epoxy

### Material Notes:

TRA-BOND F230 is a clear, low viscosity, high temperature, two-part epoxy adhesive that changes colors during the curing process to indicate cure status. The unmixed components are light yellow; the mixture is light green; and the fully cured adhesive is reddish-amber. It exhibits excellent wicking, and develops strong, tough, mechanically stable bonds to a wide variety of fiber optic and optical materials that includes most metals, ceramics, glass and many plastics. In addition, TRA-BOND F230 has good impact and thermal shock resistance, demonstrates low stress, and yields excellent, pot and polish connections. It also is resistant to water and weathering, vapors and gases, most petroleum products, and an extended range of organic and inorganic environments. An additional post-cure of 30 minutes at 150°C is recommended when application temperatures higher than 150°C are anticipated. Information provided by Tra-Con Inc.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Tra-Con-Tra-Bond-F230-Color-Keyed-High-Temperature-Epoxy-Adhesive.php](http://www.lookpolymers.com/polymer_Tra-Con-Tra-Bond-F230-Color-Keyed-High-Temperature-Epoxy-Adhesive.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.15 g/cc	1.15 g/cc	Mixed
Solids Content	100 %	100 %	Reactive Solids Content
Viscosity	1950 cP @Temperature 25.0 °C	1950 cP @Temperature 77.0 °F	After mixing

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	85	85	
Adhesive Bond Strength	13.7 MPa	1980 psi	Lap shear, alum to alum
Izod Impact, Notched	0.320 J/cm	0.600 ft-lb/in	

Thermal Properties	Metric	English	Comments
CTE, linear	70.0 µm/m-°C @Temperature 20.0 °C	38.9 µin/in-°F @Temperature 68.0 °F	
Maximum Service Temperature, Air	175 °C	347 °F	
Minimum Service Temperature, Air	-60.0 °C	-76.0 °F	
Glass Transition Temp, Tg	110 °C	230 °F	Ultimate Tg

Optical Properties	Metric	English	Comments
Refractive Index	1.56	1.56	
Transmission, Visible	93 %	93 %	6000-9000 Å

Optical Properties	Metric	English	Comments
Electrical Properties	Metric	English	Comments
Dielectric Strength	15.0 kV/mm	380 kV/in	

Processing Properties	Metric	English	Comments
Cure Time	1.00 min	0.0167 hour	
	@Temperature 150 °C	@Temperature 302 °F	
	5.00 min	0.0833 hour	
	@Temperature 125 °C	@Temperature 257 °F	
Pot Life	15.0 min	0.250 hour	
	@Temperature 100 °C	@Temperature 212 °F	
Pot Life	60 min	60 min	

Descriptive Properties	Value	Comments
Color	Clear, Green	Mixed
	Clear, Light Yellow	Unmixed
	Reddish-Amber	Cured
Mix Ratio, parts by weight	100/10	Resin/Hardener

## Contact Songhan Plastic Technology Co.,Ltd.

Website : [www.lookpolymers.com](http://www.lookpolymers.com)

Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China