

Tra-Con Tra-Bond 2204

Category : Polymer , Adhesive , Thermoset

Material Notes:

Information provided by Tra-Con Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Tra-Con-Tra-Bond-2204.php

Physical Properties	Metric	English	Comments
Viscosity	60000 cP @Temperature 25.0 °C	60000 cP @Temperature 77.0 °F	Mixed (rv #7, 50 rpm)

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	55	55	1 hr @ 65°C
Adhesive Bond Strength	10.3 MPa	1500 psi	Lap shear, alum to alum, 1 hr @ 65°C

Thermal Properties	Metric	English	Comments
Glass Transition Temp, Tg	32.0 °C	89.6 °F	Ultimate Tg

Processing Properties	Metric	English	Comments
Cure Time	60.0 min @Temperature 65.0 °C	1.00 hour @Temperature 149 °F	

Descriptive Properties	Value	Comments
Color	Light Beige	

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