

## Toyobo T-422-02R Nylon, Mineral-Reinforced

Category : Polymer , Thermoplastic , Nylon

**Material Notes:**

Key Feature: High heat distortion and good toughness, high flow  
Information provided by Toyobo Co., Ltd

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Toyobo-T-422-02R-Nylon-Mineral-Reinforced.php](http://www.lookpolymers.com/polymer_Toyobo-T-422-02R-Nylon-Mineral-Reinforced.php)

Physical Properties	Metric	English	Comments
Density	1.42 g/cc	0.0513 lb/in <sup>3</sup>	ASTM D792
Water Absorption	0.67 %	0.67 %	ASTM D570
Linear Mold Shrinkage	0.0040 cm/cm	0.0040 in/in	
	@Thickness 3.00 mm	@Thickness 0.118 in	
Linear Mold Shrinkage, Transverse	0.0045 cm/cm	0.0045 in/in	
	@Thickness 3.00 mm	@Thickness 0.118 in	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	120	120	ASTM D785
Tensile Strength, Ultimate	85.0 MPa	12300 psi	ASTM D638
Elongation at Break	2.6 %	2.6 %	ASTM D638
Modulus of Elasticity	7.30 GPa	1060 ksi	ASTM D638
Flexural Yield Strength	133 MPa	19300 psi	ASTM D790
Flexural Modulus	7.70 GPa	1120 ksi	ASTM D790
Izod Impact, Notched	1.10 J/cm	2.06 ft-lb/in	ASTM D256
Taber Abrasion, mg/1000 Cycles	30	30	CS-17 wheel; ASTM D1044

Thermal Properties	Metric	English	Comments
CTE, linear	45.0 $\mu\text{m}/\text{m}\cdot\text{°C}$	25.0 $\mu\text{in}/\text{in}\cdot\text{°F}$	ASTM D696
	@Temperature 20.0 $\text{°C}$	@Temperature 68.0 $\text{°F}$	
Deflection Temperature at 0.46 MPa (66 psi)	210 $\text{°C}$	410 $\text{°F}$	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	175 $\text{°C}$	347 $\text{°F}$	ASTM D648
Flammability, UL94	HB	HB	

Thermal Properties	Metric @ Thickness 1.59 mm	English @ Thickness 0.0625 in	Comments
Electrical Properties	Metric	English	Comments
Electrical Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	ASTM D257
Dielectric Strength	29.0 kV/mm @Thickness 2.00 mm	737 kV/in @Thickness 0.0787 in	ASTM D149
Arc Resistance	123 sec	123 sec	ASTM D495

## Contact Songhan Plastic Technology Co.,Ltd.

Website : [www.lookpolymers.com](http://www.lookpolymers.com)

Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China