

Total Xsene® BM 593 HDPE, blow molding

Category: Polymer, Thermoplastic, Polyethylene (PE), HDPE, High Density Polyethylene (HDPE), Blow Molding Grade

Material Notes:

FINATHENE® BM 593 is a new generation of bimodal high density polyethylene based on hexene (C6) as co-monomer and is produced by the ATOFINA Double Loop Technology™. FINATHENE® BM 593 has been especially designed for the manufacture of blow molded bottles for aggressive liquids (up to 5 liters). Typical applications are bottles for the packaging of liquid detergents and personal care products.

FINATHENE® BM 593 has a broad (bimodal) molecular weight distribution that ensures easy processing, high machine output and bottles with a good surface finish. Due to the combination of hexene (C6) co-monomer and a bimodal molecular weight distribution, FINATHENE® BM 593 offers an excellent balance between stiffness and environmental stress crack resistance. This ensures a high security of stacking during transit and storage of bottles. FINATHENE® BM 593 is best processed at temperatures between 180 and 220°C.Information provided by Total Petrochemicals.Total Petrochemicals acquired former Fina and Atofina plastics product lines.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Total-Xsene-BM-593-HDPE-blow-molding.php

Physical Properties	Metric	English	Comments
Density	0.959 g/cc	0.0346 lb/in³	ISO 1183
Environmental Stress Crack Resistance	>= 200 hour	>= 200 hour	ASTM D1693-70
Melt Flow	0.27 g/10 min	0.27 g/10 min	ISO 1133
	@Load 2.16 kg	@Load 4.76 lb	
High Load Melt Index	26 g/10 min	26 g/10 min	ISO 1133
	@Load 21.6 kg	@Load 47.6 lb	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	28.0 MPa	4060 psi	ISO 527
Tensile Strength, Yield	31.0 MPa	4500 psi	ISO 527
Elongation at Break	>= 700 %	>= 700 %	ISO 527
Elongation at Yield	7.0 %	7.0 %	ISO 527
Flexural Modulus	1.55 GPa	225 ksi	ISO 178

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