

Total Lotrene® Q2018N Linear Low Density Polyethylene, Cast Film

Category: Polymer, Film, Thermoplastic, Polyethylene (PE), LLDPE, Linear Low Density Polyethylene (LLDPE)/Butene, Film

Material Notes:

Lotrene® Q2018 Series are Linear Low Density Polyethylene resins produced in a gas phase reactor using butene (C4) co-monomer. They are designed for film applications and can be used in pure form as well as blended with other PE resins, such as LDPE or HDPE and mPE resins for mono extrusion of co-extrusion process to modify film properties. Lotrene® Q2018 Series are suited for many applications in the field of consumer, industrial, food or hygiene packaging such as freezer film, bread bags, shoppers and bags as well as lamination film and multilayer packaging film. Lotrene® Q2018N is a blown film grade and contains thermal stabilizers. Information provided by Total Petrochemicals.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Total-Lotrene-Q2018N-Linear-Low-Density-Polyethylene-Cast-Film.php

| Physical Properties | Metric | English | Comments |
|---------------------|--------------------------------------|--------------------------------------|------------|
| Specific Gravity | 0.918 g/cc | 0.918 g/cc | ISO 1183 |
| Thickness | 40.0 microns | 1.57 mil | |
| | 2.0 g/10 min | 2.0 g/10 min | |
| Melt Flow | @Load 2.16 kg, Temperature 190 °C | @Load 4.76 lb, Temperature 374 °F | ASTM D1238 |
| Antiblock Level | 0.000 ppm | 0.000 ppm | |
| Slip Level | 0.000 ppm | 0.000 ppm | |

| Mechanical Properties | Metric | English | Comments |
|------------------------------------|---------------|-----------|-----------------|
| Film Tensile Strength at Yield, MD | 11.0 MPa | 1600 psi | ASTM D882 |
| Film Tensile Strength at Yield, TD | 11.0 MPa | 1600 psi | ASTM D882 |
| Film Elongation at Break, MD | 850 % | 850 % | ASTM D882 |
| Film Elongation at Break, TD | 900 % | 900 % | ASTM D882 |
| Elmendorf Tear Strength, MD | 5.60 g/micron | 142 g/mil | ASTM D1922 |
| Elmendorf Tear Strength, TD | 10.7 g/micron | 272 g/mil | ASTM D1922 |
| Dart Drop Test | 130 g | 0.287 lb | F50; ASTM D1709 |
| Film Tensile Strength at Break, MD | 35.0 MPa | 5080 psi | ASTM D882 |
| Film Tensile Strength at Break, TD | 32.0 MPa | 4640 psi | ASTM D882 |
| 1% Secant Modulus, MD | 215 MPa | 31200 psi | ASTM D882 |
| 1% Secant Modulus, TD | | | ASTM D882 |



| Mechanical Properties | 245 MPa Metric | 35300 asi English | Comments |
|-----------------------|-------------------|----------------------|------------------------|
| Thermal Properties | Metric | English | Comments |
| Melting Point | 121 °C | 250 °F | Crystalline; ISO 11357 |
| Vicat Softening Point | 100 °C | 212 °F | ASTM D1525 (A120) |

| Optical Properties | Metric | English | Comments |
|--------------------|--------|---------|--------------------|
| Haze | 14 % | 14 % | ASTM D1003 |
| Gloss | 55 % | 55 % | at 45°; ASTM D2457 |

| Processing Properties | Metric | English | Comments |
|------------------------|--------------|--------------|-----------|
| Processing Temperature | 170 - 210 °C | 338 - 410 °F | Extrusion |
| Melt Temperature | 190 °C | 374 °F | |
| Die Opening | >= 0.180 cm | >= 0.0709 in | |
| Blow-up Ratio (BUR) | 2.0 - 3.0 | 2.0 - 3.0 | |

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