

## Tisan TISLAMID® 66 Flame Retardant (V0). Halogen Free Heat Stabilized Nylon 66

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Unreinforced, Flame Retardant

### Material Notes:

TISLAMID has a wide area of application in electric/electronic, automotive, durable goods and telecommunications industries. It demonstrates characteristics such as Excellent chemical resistance, Electric isolation, Easy processability, High mechanical resistance, Excellent flame retardance, High moisture absorption, Excellent temperature resistance, High performance / affordable price, Abrasion resistance. TISLAMID has an excellent resistance to weak alkalis and organic solvents. It has a good resistance to weak acids, alcohols, hydrocarbons, and engine fuels. It has a medium resistance to strong alkalis and a weak resistance to strong acids.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Tisan-TISLAMID-66-Flame-Retardant-V0-Halogen-Free-Heat-Stabilized-Nylon-66.php](http://www.lookpolymers.com/polymer_Tisan-TISLAMID-66-Flame-Retardant-V0-Halogen-Free-Heat-Stabilized-Nylon-66.php)

Physical Properties	Metric	English	Comments
Density	1.18 g/cc	0.0426 lb/in <sup>3</sup>	ISO 1183
Linear Mold Shrinkage	0.013 cm/cm	0.013 in/in	

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	81	81	ISO 868
Tensile Strength at Break	78.0 MPa	11300 psi	ISO 527-2
Tensile Strength, Yield	80.0 MPa	11600 psi	ISO 527-2
Elongation at Break	2.2 %	2.2 %	ISO 527-2
Elongation at Yield	2.2 %	2.2 %	ISO 527-2
Modulus of Elasticity	4.00 GPa	580 ksi	ISO 527-2
Izod Impact, Notched (ISO)	4.00 kJ/m <sup>2</sup>	1.90 ft-lb/in <sup>2</sup>	ISO 180

Thermal Properties	Metric	English	Comments
Melting Point	255 - 260 °C	491 - 500 °F	
Vicat Softening Point	245 °C	473 °F	ISO 306
Heat Distortion Temperature	225 °C	437 °F	ISO 75-2
Flammability, UL94	V-0	V-0	
Glow Wire Test	960 °C	1760 °F	60695-2-10

Electrical Properties	Metric	English	Comments
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Electrical Properties	Metric	English	Comments
Processing Properties	Metric	English	Comments
Feed Temperature	70.0 - 90.0 °C	158 - 194 °F	
Rear Barrel Temperature	260 - 280 °C	500 - 536 °F	Aft-1. Region Temperature
Middle Barrel Temperature	260 - 280 °C	500 - 536 °F	Mid-2. Region Temperature
Front Barrel Temperature	260 - 280 °C	500 - 536 °F	Pre-3. Region Temperature
Nozzle Temperature	250 - 270 °C	482 - 518 °F	
Melt Temperature	260 - 290 °C	500 - 554 °F	
Drying Temperature	90.0 - 100 °C	194 - 212 °F	Predrying Temperature
Dry Time	3 - 4 hour	3 - 4 hour	Predrying Time
Moisture Content	2.2 %	2.2 %	ISO 62

Descriptive Properties	Value	Comments
Block Temperature	75-85°C	

## Contact Songhan Plastic Technology Co.,Ltd.

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