

Tisan TISBLEND® PC/ABS

Category : Polymer , Thermoplastic , ABS Polymer , Polycarbonate/ABS Alloy, Unreinforced , Polycarbonate (PC)

Material Notes:

TISBLEND has a wide area of application in electric/electronic, food packaging, information technology, information technology, medical and automotive industries. General Specification include: High impact resistanceToughnessDimensional stabilityExcellent surface qualityHigh temperature enduranceEasy processability They have excellent chemical resistance to weak acids. They have good resistance to strong acids and weak alkalis. They have medium resistance to strong alkalis. They have weak resistance to organic solvents, alcohols, hydrocarbons, and engine fuels.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Tisan-TISBLEND-PCABS.php

Thermal Properties	Metric	English	Comments
Melting Point	220 - 270 °C	428 - 518 °F	

Processing Properties	Metric	English	Comments
Feed Temperature	70.0 °C	158 °F	
Rear Barrel Temperature	220 - 230 °C	428 - 446 °F	Aft-1. Region Temperature
Middle Barrel Temperature	225 - 235 °C	437 - 455 °F	Mid-2. Region Temperature
Front Barrel Temperature	230 - 240 °C	446 - 464 °F	Pre-3. Region Temperature
Nozzle Temperature	250 - 265 °C	482 - 509 °F	
Melt Temperature	220 - 270 °C	428 - 518 °F	
Drying Temperature	90.0 - 120 °C	194 - 248 °F	Predrying Temperature
Dry Time	3 - 5 hour	3 - 5 hour	Predrying Time

Descriptive Properties	Value	Comments
Block Temperature	70°C	

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