

Teknor Apex Telcar® TL-1025-72 Thermoplastic Elastomer

Category : Polymer , Thermoplastic , Elastomer, TPE

Material Notes:

Uses: Automotive Applications; Automotive Exterior Parts; Automotive Exterior Trim; Automotive Interior Parts; Blow Molding Applications;

Closures; General Purpose; Grommets; Weatherstripping Forms: Pellets Processing Method: Extrusion; Injection Molding Injection Notes:

Injection Rate: Moderate-Fast Extrusion Notes: Screw Speed: 30 to 100 rpm Information Provided by Teknor Apex

Order this product through the following link:

http://www.lookpolymers.com/polymer_Teknor-Apex-Telcar-TL-1025-72-Thermoplastic-Elastomer.php

| Physical Properties | Metric | English | Comments |
|---------------------|--------------------------------------|--------------------------------------|------------|
| Specific Gravity | 1.00 g/cc | 1.00 g/cc | ASTM D792 |
| Melt Flow | 0.200 g/10 min | 0.200 g/10 min | ASTM D1238 |
| | @Load 2.16 kg, Temperature 230 °C | @Load 4.76 lb, Temperature 446 °F | |

| Mechanical Properties | Metric | English | Comments |
|---------------------------|----------|---------|------------|
| Hardness, Shore A | 72 | 72 | ASTM D2240 |
| Tensile Strength at Break | 5.86 MPa | 850 psi | ASTM D412 |
| Elongation at Break | 620 % | 620 % | ASTM D412 |

| Processing Properties | Metric | English | Comments |
|---------------------------|----------------|---------------|------------------------|
| Rear Barrel Temperature | 171 - 193 °C | 340 - 380 °F | |
| Middle Barrel Temperature | 177 - 199 °C | 350 - 390 °F | |
| Front Barrel Temperature | 182 - 204 °C | 360 - 400 °F | |
| Nozzle Temperature | 188 - 210 °C | 370 - 410 °F | |
| Zone 1 | 166 - 188 °C | 330 - 370 °F | |
| Zone 2 | 171 - 193 °C | 340 - 380 °F | |
| Zone 3 | 177 - 199 °C | 350 - 390 °F | |
| Zone 5 | 182 - 204 °C | 360 - 400 °F | |
| Die Temperature | 190 - 210 °C | 374 - 410 °F | |
| Melt Temperature | 188 - 210 °C | 370 - 410 °F | Processing Temperature |
| Mold Temperature | 25.0 - 65.6 °C | 77.0 - 150 °F | |

| Injection Pressure Processing Properties | 1.38 - 6.89 MPa Metric | 200 - 1000 psi English | Comments |
|---|---------------------------|---------------------------|----------|
| Back Pressure | 0.172 - 0.345 MPa | 25.0 - 50.0 psi | |
| Cushion | 0.381 - 2.54 cm | 0.150 - 1.00 in | |
| Screw Speed | 50 - 100 rpm | 50 - 100 rpm | |

| Descriptive Properties | Value | Comments |
|------------------------|-------------|----------|
| Appearance | Translucent | |

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