

Teknor Apex Monprene[®] MP-1679L2 Thermoplastic Elastomer

Category : Polymer , Thermoplastic , Elastomer, TPE

Material Notes:

Uses: Closures; Consumer Applications; Gaskets; Handles; Kitchenware; Medical/Healthcare Applications; Packaging; Safety Equipment; Sporting Goods; Toothbrush Handles; Tubing; Writing Instruments Forms: Pellets Processing Method: Extrusion; Injection Molding

Injection Notes: Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150[°]F (65[°]C); Injection Rate:

Fast Extrusion Notes: Screw Speed: 30 to 100 rpm Information Provided by Teknor Apex

Order this product through the following link:

http://www.lookpolymers.com/polymer_Teknor-Apex-Monprene-MP-1679L2-Thermoplastic-Elastomer.php

Physical Properties	Metric	English	Comments
Specific Gravity	0.890 g/cc	0.890 g/cc	ASTM D792
Melt Flow	2.00 g/10 min	2.00 g/10 min	ASTM D1238
	@Load 2.16 kg, Temperature 190 [°] C	@Load 4.76 lb, Temperature 374 [°] F	
	25.0 g/10 min	25.0 g/10 min	
	@Load 5.00 kg, Temperature 200 [°] C	@Load 11.0 lb, Temperature 392 [°] F	

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	72	72	ASTM D2240
Tensile Strength at Break	8.27 MPa	1200 psi	ASTM D412
Tensile Stress	4.14 MPa	600 psi	ASTM D412
	@Strain 300 %	@Strain 300 %	
Elongation at Break	600 %	600 %	ASTM D412

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	182 - 232 [°] C	360 - 450 [°] F	
Middle Barrel Temperature	188 - 238 [°] C	370 - 460 [°] F	
Front Barrel Temperature	193 - 243 [°] C	380 - 470 [°] F	
Nozzle Temperature	199 - 249 [°] C	390 - 480 [°] F	
Zone 1	182 - 232 [°] C	360 - 450 [°] F	
Zone 2	188 - 238 [°] C	370 - 460 [°] F	
Zone 3	193 - 243 [°] C	380 - 470 [°] F	

Processing Properties	Metric	English	Comments
Zone 5	199 - 249 Â°C	390 - 480 Â°F	
Die Temperature	199 - 249 Â°C	390 - 480 Â°F	
Melt Temperature	199 - 249 Â°C	390 - 480 Â°F	Processing Temperature
Mold Temperature	35.0 - 48.9 Â°C	95.0 - 120 Â°F	
Injection Pressure	1.38 - 5.52 MPa	200 - 800 psi	
Back Pressure	0.172 - 0.689 MPa	25.0 - 100 psi	
Cushion	0.381 - 2.54 cm	0.150 - 1.00 in	
Screw Speed	50 - 100 rpm	50 - 100 rpm	

Descriptive Properties	Value	Comments
Appearance	Clear/Transparent	

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