

## Teknor Apex Monprene<sup>®</sup> MP 1249D Thermoplastic Elastomer

Category : Polymer , Thermoplastic , Elastomer, TPE

### Material Notes:

Uses: Closures; Consumer Applications; Gaskets; Handles; Kitchenware; Medical/Healthcare Applications; Packaging; Safety Equipment; Sporting Goods; Toothbrush Handles; Tubing; Writing Instruments Forms: Pellets Processing Method: Extrusion; Injection Molding

Injection Notes: Injection Rate: Fast; Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150<sup>°</sup>F (65<sup>°</sup>C) Extrusion Notes: Screw Speed: 30 to 100 rpm Information Provided by Teknor Apex

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Teknor-Apex-Monprene-MP-1249D-Thermoplastic-Elastomer.php](http://www.lookpolymers.com/polymer_Teknor-Apex-Monprene-MP-1249D-Thermoplastic-Elastomer.php)

Physical Properties	Metric	English	Comments
Specific Gravity	0.912 g/cc	0.912 g/cc	ASTM D792
Melt Flow	2.00 g/10 min @Load 2.16 kg, Temperature 190 <sup>°</sup> C	2.00 g/10 min @Load 4.76 lb, Temperature 374 <sup>°</sup> F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	25	25	ASTM D2240
Tensile Strength at Break	4.31 MPa	625 psi	ASTM D412
Tensile Stress	0.517 MPa @Strain 100 %	75.0 psi @Strain 100 %	ASTM D412
Elongation at Break	730 %	730 %	ASTM D412

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	182 - 232 <sup>°</sup> C	360 - 450 <sup>°</sup> F	
Middle Barrel Temperature	188 - 238 <sup>°</sup> C	370 - 460 <sup>°</sup> F	
Front Barrel Temperature	193 - 243 <sup>°</sup> C	380 - 470 <sup>°</sup> F	
Nozzle Temperature	199 - 249 <sup>°</sup> C	390 - 480 <sup>°</sup> F	
Zone 1	182 - 232 <sup>°</sup> C	360 - 450 <sup>°</sup> F	
Zone 2	188 - 238 <sup>°</sup> C	370 - 460 <sup>°</sup> F	
Zone 3	193 - 243 <sup>°</sup> C	380 - 470 <sup>°</sup> F	
Zone 5	199 - 249 <sup>°</sup> C	390 - 480 <sup>°</sup> F	
Die Temperature	199 - 249 <sup>°</sup> C	390 - 480 <sup>°</sup> F	

Processing Properties	Metric	English	Comments
Mold Temperature	35.0 - 48.9 °C	95.0 - 120 °F	Processing Temperature
Injection Pressure	1.38 - 5.52 MPa	200 - 800 psi	
Back Pressure	0.172 - 0.689 MPa	25.0 - 100 psi	
Cushion	0.381 - 2.54 cm	0.150 - 1.00 in	
Screw Speed	50 - 100 rpm	50 - 100 rpm	

## Contact Songhan Plastic Technology Co.,Ltd.

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