

Teknor Apex Monprene[®] MP 1227A Thermoplastic Elastomer

Category : Polymer , Thermoplastic , Elastomer, TPE

Material Notes:

Uses: Closures; Consumer Applications; Gaskets; Handles; Kitchenware; Medical/Healthcare Applications; Packaging; Safety Equipment; Sporting Goods; Toothbrush Handles; Tubing; Writing Instruments Forms: Pellets Processing Method: Extrusion; Injection Molding

Injection Notes: Injection Rate: Fast; Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150[°]F (65[°]C) Extrusion Notes: Screw Speed: 30 to 100 rpm Information Provided by Teknor Apex

Order this product through the following link:

http://www.lookpolymers.com/polymer_Teknor-Apex-Monprene-MP-1227A-Thermoplastic-Elastomer.php

| Physical Properties | Metric | English | Comments |
|---------------------|---|---|------------|
| Specific Gravity | 0.890 g/cc | 0.890 g/cc | ASTM D792 |
| Melt Flow | 5.00 g/10 min @Load 5.00 kg, Temperature 200 [°] C | 5.00 g/10 min @Load 11.0 lb, Temperature 392 [°] F | ASTM D1238 |

| Mechanical Properties | Metric | English | Comments |
|---------------------------|----------|---------|------------|
| Hardness, Shore A | 30 | 30 | ASTM D2240 |
| Tensile Strength at Break | 4.83 MPa | 700 psi | ASTM D412 |
| Elongation at Break | 700 % | 700 % | ASTM D412 |

| Processing Properties | Metric | English | Comments |
|---------------------------|----------------------------|---------------------------|------------------------|
| Rear Barrel Temperature | 182 - 232 [°] C | 360 - 450 [°] F | |
| Middle Barrel Temperature | 188 - 238 [°] C | 370 - 460 [°] F | |
| Front Barrel Temperature | 193 - 243 [°] C | 380 - 470 [°] F | |
| Nozzle Temperature | 199 - 249 [°] C | 390 - 480 [°] F | |
| Zone 1 | 182 - 232 [°] C | 360 - 450 [°] F | |
| Zone 2 | 188 - 238 [°] C | 370 - 460 [°] F | |
| Zone 3 | 193 - 243 [°] C | 380 - 470 [°] F | |
| Zone 5 | 199 - 249 [°] C | 390 - 480 [°] F | |
| Die Temperature | 199 - 249 [°] C | 390 - 480 [°] F | |
| Melt Temperature | 199 - 249 [°] C | 390 - 480 [°] F | Processing Temperature |
| Mold Temperature | 35.0 - 48.9 [°] C | 95.0 - 120 [°] F | |

| Processing Properties | Metric | English | Comments |
|-----------------------|-------------------|-----------------|----------|
| Injection Pressure | 1.38 - 5.52 MPa | 200 - 800 psi | |
| Back Pressure | 0.172 - 0.689 MPa | 25.0 - 100 psi | |
| Cushion | 0.381 - 2.54 cm | 0.150 - 1.00 in | |
| Screw Speed | 50 - 100 rpm | 50 - 100 rpm | |

| Descriptive Properties | Value | Comments |
|------------------------|-------------------|----------|
| Appearance | Clear/Transparent | |

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