

Teknor Apex Beetle® 66GF6 Nylon 66, 30% Short Glass Fiber Reinforced

Category: Polymer, Thermoplastic, Nylon, Nylon 66, Nylon 66, 30% Glass Fiber Filled, Nylon 66, Glass Fiber Filled, Flame Retardant

Material Notes:

Notes: 66GFS is a 30% glass fiber reinforced nylon 66 that offers good mechanical performance coupled with good surface finish and flow.

Processing Method: Injecting Molding Injection Notes: Drying is necessary if material has been exposed to air for longer than 3 hours; Back

Pressure: Low; Injection Pressure; High; Injection Rate: FastInformation Provided by Teknor Apex

Order this product through the following link:

http://www.lookpolymers.com/polymer_Teknor-Apex-Beetle-66GF6-Nylon-66-30-Short-Glass-Fiber-Reinforced.php

Thermal Properties	Metric	English	Comments
Flammability, UL94	НВ	НВ	

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	270 - 290 °C	518 - 554 °F	
Middle Barrel Temperature	270 - 290 °C	518 - 554 °F	
Front Barrel Temperature	270 - 290 °C	518 - 554 °F	
Melt Temperature	<= 300 °C	<= 572 °F	Processing Temperature
Mold Temperature	60.0 - 80.0 °C	140 - 176 °F	
Drying Temperature	80.0 °C	176 °F	
Dry Time	2 hour	2 hour	
Screw Speed	50 - 200 rpm	50 - 200 rpm	

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