

Techmer ES Statiblend[®] ABS GF15 AS 15% Glass Filled

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), 20% Glass Fiber Filled

Material Notes:

Availability: North America Forms: Pellets Filler/Reinforcement: Glass Fiber, 15% Filler by Weight Additive: Antistatic Features:

Antistatic Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-Statiblend-ABS-GF15-AS-15-Glass-Filled.php

Physical Properties	Metric	English	Comments
Density	1.16 g/cc	0.0419 lb/in ³	ASTM D792
Water Absorption	0.18 % @Time 86400 sec	0.18 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.0030 cm/cm @Thickness 3.17 mm	0.0030 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	107	107	ASTM D785
Tensile Strength, Yield	45.5 MPa	6600 psi	ASTM D638
Elongation at Break	3.5 %	3.5 %	ASTM D638
Flexural Strength	67.6 MPa	9800 psi	ASTM D790
Flexural Modulus	4.14 GPa	600 ksi	ASTM D790
Izod Impact, Notched	0.641 J/cm @Thickness 3.17 mm	1.20 ft-lb/in @Thickness 0.125 in	ASTM D256
Izod Impact, Unnotched	3.47 J/cm @Thickness 3.17 mm	6.50 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	34.2 $\mu\text{m}/\text{m}\cdot\text{Å}^\circ\text{C}$	19.0 $\mu\text{in}/\text{in}\cdot\text{Å}^\circ\text{F}$	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	108 $\text{Å}^\circ\text{C}$	226 $\text{Å}^\circ\text{F}$	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	96.1 $\text{Å}^\circ\text{C}$	205 $\text{Å}^\circ\text{F}$	Unannealed; ASTM D648
Flammability, UL94	HB	HB	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+10 - 1.00e+12 ohm-cm	1.00e+10 - 1.00e+12 ohm-cm	ASTM D257
Static Decay	<= 2.0 sec	<= 2.0 sec	MIL PFR-81705D
Dielectric Strength	17.7 kV/mm	450 kV/in	Method A (Short-Time); ASTM D149

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