

Techmer ES Plastiblend® PC/ABS 830 SS7 BK

Category : Polymer , Thermoplastic , ABS Polymer , Polycarbonate/ABS Alloy, Unreinforced , Polycarbonate (PC)

Material Notes:

Availability: North America Forms: Pellets Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-Plastiblend-PCABS-830-SS7-BK.php

Physical Properties	Metric	English	Comments
Density	1.13 g/cc	0.0408 lb/in ³	ASTM D792
Water Absorption	0.10 %	0.10 %	ASTM D570
	@Time 86400 sec	@Time 24.0 hour	
Linear Mold Shrinkage, Flow	0.0070 cm/cm	0.0070 in/in	ASTM D955
	@Thickness 3.17 mm	@Thickness 0.125 in	
Melt Flow	5.5 g/10 min	5.5 g/10 min	ASTM D1238
	@Load 3.80 kg, Temperature 230 °C	@Load 8.38 lb, Temperature 446 °F	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	115	115	ASTM D785
Tensile Strength, Yield	53.1 MPa	7700 psi	ASTM D638
Elongation at Break	130 %	130 %	ASTM D638
Flexural Yield Strength	82.7 MPa	12000 psi	ASTM D790
Flexural Modulus	2.34 GPa	340 ksi	ASTM D790
Izod Impact, Notched	7.47 J/cm	14.0 ft-lb/in	ASTM D256
	@Thickness 3.17 mm	@Thickness 0.125 in	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	73.8 µm/m-°C	41.0 µin/in-°F	ASTM D696
Deflection Temperature at 1.8 MPa (264 psi)	110 °C	230 °F	Unannealed; ASTM D648
Flammability, UL94	HB	HB	

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