

Techmer ES Plastiblend® PA6/6 L UV BK Nylon 66

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Unreinforced

Material Notes:

Availability: North America Forms: Pellets Additive: UV Stabilizer and Lubricant Features: Lubricated Appearance: Black Processing Method: Injection Molding Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-Plastiblend-PA66-L-UV-BK-Nylon-66.php

Physical Properties	Metric	English	Comments
Density	1.14 g/cc	0.0412 lb/in ³	ASTM D792
Water Absorption	1.2 % @Time 86400 sec	1.2 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.018 cm/cm @Thickness 3.17 mm	0.018 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	105	105	ASTM D785
Tensile Strength, Yield	82.7 MPa	12000 psi	ASTM D638
Elongation at Yield	60 %	60 %	ASTM D638
Flexural Yield Strength	138 MPa	20000 psi	ASTM D790
Flexural Modulus	2.90 GPa	420 ksi	ASTM D790
Izod Impact, Notched	0.587 J/cm @Thickness 3.17 mm	1.10 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	77.4 Åµm/m-Å°C	43.0 Åµin/in-Å°F	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	237 Å°C	459 Å°F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	87.8 Å°C	190 Å°F	Unannealed; ASTM D648
Flammability, UL94	HB @Thickness 1.50 mm	HB @Thickness 0.0591 in	

Electrical Properties	Metric	English	Comments
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Volume Resistivity Electrical Properties	1.00e+13 ohm-cm Metric	1.00e+13 ohm-cm English	ASTM D257 Comments
Dielectric Strength	17.7 kV/mm	450 kV/in	Method A (Short-Time); ASTM D149

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China