

## Techmer ES Plastiblend® PA6 HS L MB Nylon 6

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , Impact Grade

### Material Notes:

Availability: North America Forms: Pellets Additive: Heat Stabilizer and Lubricant Heat Stabilized and Lubricated TPCI# 7018102 Information provided by TP Composites, Inc.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Techmer-ES-Plastiblend-PA6-HS-L-MB-Nylon-6.php](http://www.lookpolymers.com/polymer_Techmer-ES-Plastiblend-PA6-HS-L-MB-Nylon-6.php)

Physical Properties	Metric	English	Comments
Density	1.13 g/cc	0.0408 lb/in <sup>3</sup>	ASTM D792
Water Absorption	1.6 % @Time 86400 sec	1.6 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.012 cm/cm @Thickness 3.17 mm	0.012 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	119	119	ASTM D785
Tensile Strength, Yield	79.3 MPa	11500 psi	ASTM D638
Elongation at Break	70 %	70 %	ASTM D638
Flexural Strength	108 MPa	15700 psi	ASTM D790
Flexural Modulus	2.83 GPa	410 ksi	ASTM D790
Izod Impact, Notched	0.587 J/cm @Thickness 3.17 mm	1.10 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	82.8 Åµm/m-Å°C	46.0 Åµin/in-Å°F	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	178 Å°C	352 Å°F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	65.0 Å°C	149 Å°F	Unannealed; ASTM D648

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+13 ohm-cm	1.00e+13 ohm-cm	ASTM D257
Dielectric Strength	18.1 kV/mm	460 kV/in	Method A (Short-Time); ASTM D149

## **Contact Songhan Plastic Technology Co.,Ltd.**

**Website : [www.lookpolymers.com](http://www.lookpolymers.com)**

**Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)**

**Tel : +86 021-51131842**

**Mobile : +86 13061808058**

**Skype : lookpolymers**

**Address : United North Road 215,Fengxian District, Shanghai City,China**