

Techmer ES Plastiblend® ABS 8006

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), Extruded

Material Notes:

Availability: North America Forms: Pellets Processing Method: Sheet Extrusion Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-Plastiblend-ABS-8006.php

Physical Properties	Metric	English	Comments
Density	1.02 g/cc	0.0368 lb/in ³	ASTM D792
Melt Flow	0.20 g/10 min	0.20 g/10 min	ASTM D1238
	@Load 3.80 kg, Temperature 230 °C	@Load 8.38 lb, Temperature 446 °F	
	2.3 g/10 min	2.3 g/10 min	ASTM D1238
	@Load 10.0 kg, Temperature 220 °C	@Load 22.0 lb, Temperature 428 °F	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	90	90	ASTM D785
Tensile Strength, Yield	41.4 MPa	6000 psi	ASTM D638
Elongation at Break	3.4 %	3.4 %	ASTM D638
Flexural Strength	58.6 MPa	8500 psi	ASTM D790
Flexural Modulus	1.93 GPa	280 ksi	ASTM D790
Izod Impact, Notched	1.71 J/cm	3.20 ft-lb/in	ASTM D256
	@Thickness 3.17 mm, Temperature -40.0 °C	@Thickness 0.125 in, Temperature -40.0 °F	
	4.00 J/cm	7.50 ft-lb/in	ASTM D256
	@Thickness 3.17 mm, Temperature 22.8 °C	@Thickness 0.125 in, Temperature 73.0 °F	

Thermal Properties	Metric	English	Comments
Melting Point	95.0 °C	203 °F	
Deflection Temperature at 0.46 MPa (66 psi)	79.4 °C	175 °F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	93.9 °C	201 °F	Unannealed; ASTM D648

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