

Techmer ES Luriblend® PA6/6 TL20 HS L Nylon 66

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Heat Stabilized , Nylon 66, PTFE Filled

Material Notes:

Availability: North America
Forms: Pellets
Additive: Heat Stabilizer and PTFE Lubricant(20%)
Features: Lubricated, Heat Stabilized and Good Wear Resistance
Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-Luriblend-PA66-TL20-HS-L-Nylon-66.php

Physical Properties	Metric	English	Comments
Density	1.26 g/cc	0.0455 lb/in ³	ASTM D792
Water Absorption	1.0 % @Time 86400 sec	1.0 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.015 cm/cm @Thickness 3.17 mm	0.015 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength	55.8 MPa	8100 psi	ASTM D638
Elongation at Yield	40 %	40 %	ASTM D638
Flexural Yield Strength	88.3 MPa	12800 psi	ASTM D790
Flexural Modulus	2.28 GPa	330 ksi	ASTM D790
Izod Impact, Notched	0.320 J/cm @Thickness 3.17 mm	0.600 ft-lb/in @Thickness 0.125 in	ASTM D256
Izod Impact, Unnotched	NB @Thickness 3.17 mm	NB @Thickness 0.125 in	ASTM D256
Coefficient of Friction, Dynamic	0.17	0.17	ASTM D1894
Coefficient of Friction, Static	0.11	0.11	ASTM D1894
K (wear) Factor	24.2 x 10 ⁻⁸ mm ³ /N-M	12.0 x 10 ⁻¹⁰ in ³ - min/ft-lb-hr	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	27.0 Åµm/m-Å°C	15.0 Åµin/in-Å°F	ASTM D696
Deflection Temperature at 1.8 MPa (264 psi)	249 Å°C	480 Å°F	Unannealed; ASTM D648

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+14 ohm-cm	1.00e+14 ohm-cm	ASTM D257

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