

Techmer ES Luriblend[®] ABS TL2

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), PTFE Filled

Material Notes:

Availability: North America Forms: Pellets Additive: PTFE Lubricant Features: Lubricated Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-Luriblend-ABS-TL2.php

Physical Properties	Metric	English	Comments
Density	1.05 g/cc	0.0379 lb/in ³	ASTM D792
Linear Mold Shrinkage, Flow	0.0060 cm/cm @Thickness 3.17 mm	0.0060 in/in @Thickness 0.125 in	ASTM D955
Melt Flow	4.5 g/10 min @Load 3.80 kg, Temperature 230 Â°C	4.5 g/10 min @Load 8.38 lb, Temperature 446 Â°F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	103	103	ASTM D785
Tensile Strength, Yield	30.3 MPa	4400 psi	ASTM D638
Elongation at Break	3.5 %	3.5 %	ASTM D638
Flexural Strength	62.7 MPa	9100 psi	ASTM D790
Flexural Modulus	2.21 GPa	320 ksi	ASTM D790
Izod Impact, Notched	0.534 J/cm @Thickness 3.17 mm, Temperature -40.0 Â°C	1.00 ft-lb/in @Thickness 0.125 in, Temperature -40.0 Â°F	ASTM D256
	1.01 J/cm @Thickness 3.17 mm, Temperature 0.000 Â°C	1.90 ft-lb/in @Thickness 0.125 in, Temperature 32.0 Â°F	ASTM D256
	2.67 J/cm @Thickness 3.17 mm, Temperature 22.8 Â°C	5.00 ft-lb/in @Thickness 0.125 in, Temperature 73.0 Â°F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	104 Â°C	219 Â°F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	77.8 Â°C	172 Â°F	Unannealed; ASTM D648

Thermal Properties

Metric

English

Comments

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