

Techmer ES HiFill[®] PEEK GF30 HF 30% Glass Filled

Category : Polymer , Thermoplastic , Polyketone , Polyetheretherketone (PEEK) , Polyetheretherketone, PEEK, Glass Fiber Filled

Material Notes:

Availability: North America Forms: Pellets Filler/Reinforcement: Glass Fiber Reinforcement, 30% Filler by Weight Features: High

Flow Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-PEEK-GF30-HF-30-Glass-Filled.php

Physical Properties	Metric	English	Comments
Density	1.54 g/cc	0.0556 lb/in ³	ASTM D792
Water Absorption	0.12 % @Time 86400 sec	0.12 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.0040 cm/cm @Thickness 3.17 mm	0.0040 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	115	115	ASTM D785
Tensile Strength, Yield	183 MPa	26500 psi	ASTM D638
Elongation at Break	2.5 %	2.5 %	ASTM D638
Flexural Strength	269 MPa	39000 psi	ASTM D790
Flexural Modulus	11.0 GPa	1600 ksi	ASTM D790
Izod Impact, Notched	1.07 J/cm @Thickness 3.17 mm	2.00 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	21.6 $\mu\text{m}/\text{m}\cdot\text{Å}^\circ\text{C}$	12.0 $\mu\text{in}/\text{in}\cdot\text{Å}^\circ\text{F}$	ASTM D696
Deflection Temperature at 1.8 MPa (264 psi)	288 $\text{Å}^\circ\text{C}$	550 $\text{Å}^\circ\text{F}$	Unannealed; ASTM D648

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+17 ohm-cm	1.00e+17 ohm-cm	ASTM D257
Dielectric Strength	22.8 kV/mm	580 kV/in	Method A (Short-Time); ASTM D149

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