

## Techmer ES HiFill<sup>®</sup> PEEK GF10 10% Glass Filled

Category : Polymer , Thermoplastic , Polyketone , Polyetheretherketone (PEEK) , Polyetheretherketone, PEEK, Glass Fiber Filled

### Material Notes:

Availability: North America  
Forms: Pellets  
Filler/Reinforcement: Glass Fiber Reinforcement, 10% Filler by Weight  
Information provided by TP Composites, Inc.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Techmer-ES-HiFill-PEEK-GF10-10-Glass-Filled.php](http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-PEEK-GF10-10-Glass-Filled.php)

Physical Properties	Metric	English	Comments
Density	1.39 g/cc	0.0502 lb/in <sup>3</sup>	ASTM D792
Water Absorption	0.15 % @Time 86400 sec	0.15 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.0080 cm/cm @Thickness 3.17 mm	0.0080 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	118	118	ASTM D785
Tensile Strength, Yield	124 MPa	18000 psi	ASTM D638
Elongation at Break	4.5 %	4.5 %	ASTM D638
Flexural Strength	153 MPa	22200 psi	ASTM D790
Flexural Modulus	5.31 GPa	770 ksi	ASTM D790
Izod Impact, Notched	0.854 J/cm @Thickness 3.17 mm	1.60 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	28.8 $\mu\text{m}/\text{m}\cdot\text{Å}^\circ\text{C}$	16.0 $\mu\text{in}/\text{in}\cdot\text{Å}^\circ\text{F}$	ASTM D696
Deflection Temperature at 1.8 MPa (264 psi)	210 $\text{Å}^\circ\text{C}$	410 $\text{Å}^\circ\text{F}$	Unannealed; ASTM D648

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+16 ohm-cm	1.00e+16 ohm-cm	ASTM D257
Dielectric Strength	17.7 kV/mm	450 kV/in	Method A (Short-Time); ASTM D149

## **Contact Songhan Plastic Technology Co.,Ltd.**

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