

## Techmer ES HiFill® PBT GF30 HR BK 30% Glass Filled

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT) , Polybutylene Terephthalate (PBT), 30% Glass Fiber Filled

### Material Notes:

Availability: North America Forms: Pellets Filler/Reinforcement: Glass Fiber Reinforcement, 30% Filler by Weight Features: Hydrolysis

Resistant Appearance: Black Information provided by TP Composites, Inc.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Techmer-ES-HiFill-PBT-GF30-HR-BK-30-Glass-Filled.php](http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-PBT-GF30-HR-BK-30-Glass-Filled.php)

Physical Properties	Metric	English	Comments
Density	1.45 g/cc	0.0524 lb/in <sup>3</sup>	ASTM D792
Water Absorption	0.12 % @Time 86400 sec	0.12 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.0030 cm/cm @Thickness 3.17 mm	0.0030 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	141 MPa	20500 psi	ASTM D638
Elongation at Break	3.0 %	3.0 %	ASTM D638
Flexural Strength	193 MPa	28000 psi	ASTM D790
Flexural Modulus	8.27 GPa	1200 ksi	ASTM D790
Izod Impact, Notched	1.01 J/cm @Thickness 3.17 mm	1.90 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	227 Â°C	440 Â°F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	208 Â°C	407 Â°F	Unannealed; ASTM D648
Flammability, UL94	HB	HB	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+16 ohm-cm	1.00e+16 ohm-cm	ASTM D257
Dielectric Strength	20.5 kV/mm	520 kV/in	Method A (Short-Time); ASTM D149

## **Contact Songhan Plastic Technology Co.,Ltd.**

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