

Techmer ES HiFill[®] PBT GF15 BK001 15% Glass Filled

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT) , Polybutylene Terephthalate (PBT), 20% Glass Fiber Filled

Material Notes:

Availability: North America Forms: Pellets Filler/Reinforcement: Glass Fiber Reinforcement, 15% Filler by Weight UL File Number:

E157318 Appearance: Black TPCl# 6100111 Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-PBT-GF15-BK001-15-Glass-Filled.php

Physical Properties	Metric	English	Comments
Density	1.41 g/cc	0.0509 lb/in ³	ASTM D792
Water Absorption	0.080 % @Time 86400 sec	0.080 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.0060 cm/cm @Thickness 3.17 mm	0.0060 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	118	118	ASTM D785
Tensile Strength, Yield	93.1 MPa	13500 psi	ASTM D638
Elongation at Break	5.0 %	5.0 %	ASTM D638
Flexural Strength	145 MPa	21000 psi	ASTM D790
Flexural Modulus	4.83 GPa	700 ksi	ASTM D790
Izod Impact, Notched	0.587 J/cm @Thickness 3.17 mm	1.10 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	32.4 $\mu\text{m}/\text{m}\cdot\text{Å}^\circ\text{C}$	18.0 $\mu\text{in}/\text{in}\cdot\text{Å}^\circ\text{F}$	ASTM D696
Deflection Temperature at 1.8 MPa (264 psi)	210 $\text{Å}^\circ\text{C}$	410 $\text{Å}^\circ\text{F}$	Unannealed; ASTM D648
Flammability, UL94	HB	HB	

Electrical Properties	Metric	English	Comments
Volume Resistivity	3.00e+16 ohm-cm	3.00e+16 ohm-cm	ASTM D257
Dielectric Strength	18.9 kV/mm	480 kV/in	Method A (Short-Time); ASTM D149

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