

Techmer ES HiFill® PA6/6 GF/M35 HS BK 35% Glass/Mineral Fiber Filled

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Glass/Mineral Filled , Nylon 66, Heat Stabilized

Material Notes:

Availability: North America
Forms: Pellets
Filler/Reinforcement: Glass Fiber Reinforcement, 35% Filler by Weight and Mineral Filler, 35% Filler by Weight
Additive: Lubricant and Heat Stabilizer
Features: Lubricated and Heat Stabilized
Appearance: Black
Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-PA66-GFM35-HS-BK-35-GlassMineral-Fiber-Filled.php

Physical Properties	Metric	English	Comments
Density	1.41 g/cc	0.0509 lb/in ³	ASTM D792
Water Absorption	0.70 %	0.70 %	ASTM D570
	@Time 86400 sec	@Time 24.0 hour	
Linear Mold Shrinkage, Flow	0.0060 cm/cm	0.0060 in/in	ASTM D955
	@Thickness 3.17 mm	@Thickness 0.125 in	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	122	122	ASTM D785
Tensile Strength, Yield	114 MPa	16600 psi	ASTM D638
Elongation at Break	4.0 %	4.0 %	ASTM D638
Flexural Strength	159 MPa	23000 psi	ASTM D790
Flexural Modulus	6.89 GPa	1000 ksi	ASTM D790
Izod Impact, Notched	0.534 J/cm	1.00 ft-lb/in	ASTM D256
	@Thickness 3.17 mm	@Thickness 0.125 in	
Izod Impact, Unnotched	5.34 J/cm	10.0 ft-lb/in	ASTM D256
	@Thickness 3.17 mm	@Thickness 0.125 in	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	18.0 Åµm/m-Å°C	10.0 Åµin/in-Å°F	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	253 Å°C	488 Å°F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	202 Å°C	395 Å°F	Unannealed; ASTM D648

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+13 ohm-cm	1.00e+13 ohm-cm	ASTM D257
Dielectric Strength	15.7 kV/mm	400 kV/in	Method A (Short-Time); ASTM D149

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