

Techmer ES HiFill[®] PA6/6 GF7 L 7% Glass Filled

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 10% Glass Fiber Filled

Material Notes:

Availability: North America
Forms: Pellets
Filler/Reinforcement: Glass Fiber Reinforcement, 7% Filler by Weight
Additive: Lubricant
Features: Lubricated
Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-PA66-GF7-L-7-Glass-Filled.php

Physical Properties	Metric	English	Comments
Density	1.15 g/cc	0.0415 lb/in ³	ASTM D792
Water Absorption	0.80 % @Time 86400 sec	0.80 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.0013 cm/cm @Thickness 3.17 mm	0.0013 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	117	117	ASTM D785
Tensile Strength, Yield	81.4 MPa	11800 psi	ASTM D638
Elongation at Break	3.5 %	3.5 %	ASTM D638
Flexural Strength	117 MPa	17000 psi	ASTM D790
Flexural Modulus	3.24 GPa	470 ksi	ASTM D790
Izod Impact, Notched	0.534 J/cm @Thickness 3.17 mm	1.00 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	54.0 $\mu\text{m}/\text{m}\cdot\text{Å}^\circ\text{C}$	30.0 $\mu\text{in}/\text{in}\cdot\text{Å}^\circ\text{F}$	ASTM D696
Deflection Temperature at 1.8 MPa (264 psi)	221 $\text{Å}^\circ\text{C}$	430 $\text{Å}^\circ\text{F}$	Unannealed; ASTM D648
Flammability, UL94	HB	HB	

Electrical Properties	Metric	English	Comments
Volume Resistivity	3.00e+14 ohm-cm	3.00e+14 ohm-cm	ASTM D257
Dielectric Strength	19.3 kV/mm	490 kV/in	Method A (Short-Time); ASTM D149

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