

## Techmer ES HiFill<sup>®</sup> PA6/6 GF60 X 60% Glass Filled

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 60% Glass Fiber Filled , Nylon 66, Heat Stabilized

### Material Notes:

Availability: North America  
Forms: Pellets  
Filler/Reinforcement: Glass Fiber Reinforcement, 60% Filler by Weight  
Additive: Lubricant and Heat Stabilizer  
Features: Lubricated and Heat Stabilized  
UL File Number: E157318  
Appearance: Natural Color  
TPCI# 7859101  
Information provided by TP Composites, Inc.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Techmer-ES-HiFill-PA66-GF60-X-60-Glass-Filled.php](http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-PA66-GF60-X-60-Glass-Filled.php)

Physical Properties	Metric	English	Comments
Density	1.70 g/cc	0.0614 lb/in <sup>3</sup>	ASTM D792
Water Absorption	0.35 %	0.35 %	ASTM D570
	@Time 86400 sec	@Time 24.0 hour	
Linear Mold Shrinkage, Flow	0.0020 cm/cm	0.0020 in/in	ASTM D955
	@Thickness 3.17 mm	@Thickness 0.125 in	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	121	121	ASTM D785
Tensile Strength, Yield	207 MPa	30000 psi	ASTM D638
	145 MPa @Temperature 93.3 °C	21000 psi @Temperature 200 °F	
Elongation at Break	1.5 %	1.5 %	ASTM D638
Flexural Strength	331 MPa	48000 psi	ASTM D790
Flexural Modulus	19.3 GPa	2800 ksi	ASTM D790
	15.2 GPa @Temperature 93.3 °C	2200 ksi @Temperature 200 °F	
Izod Impact, Notched	2.08 J/cm	3.90 ft-lb/in	ASTM D256
	@Thickness 3.17 mm	@Thickness 0.125 in	
Izod Impact, Unnotched	NB	NB	ASTM D256
	@Thickness 3.17 mm	@Thickness 0.125 in	

Thermal Properties	Metric	English	Comments
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Thermal Properties to Flow	Metric $\mu\text{m}/\text{m}\cdot\text{Å}^\circ\text{C}$	English $\text{in}/\text{in}\cdot\text{Å}^\circ\text{F}$	Comments
Deflection Temperature at 1.8 MPa (264 psi)	257 $\text{Å}^\circ\text{C}$	495 $\text{Å}^\circ\text{F}$	Unannealed; ASTM D648

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+9 ohm-cm	1.00e+9 ohm-cm	ASTM D257
Surface Resistance	1.00e+11 ohm	1.00e+11 ohm	ASTM D257
Dielectric Strength	19.7 kV/mm	500 kV/in	Method A (Short-Time); ASTM D149

## Contact Songhan Plastic Technology Co.,Ltd.

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