

## Techmer ES HiFill<sup>®</sup> PA6/6 GF50 X 50% Glass Filled

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 50% Glass Fiber Filled

### Material Notes:

Availability: North America Forms: Pellets Filler/Reinforcement: Glass Fiber Reinforcement, 50% Filler by Weight TPCI# 10065101 Information provided by TP Composites, Inc.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Techmer-ES-HiFill-PA66-GF50-X-50-Glass-Filled.php](http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-PA66-GF50-X-50-Glass-Filled.php)

Physical Properties	Metric	English	Comments
Density	1.57 g/cc	0.0567 lb/in <sup>3</sup>	ASTM D792
Water Absorption	0.45 % @Time 86400 sec	0.45 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.0020 cm/cm @Thickness 3.17 mm	0.0020 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	121	121	ASTM D785
Tensile Strength, Yield	228 - 241 MPa	33000 - 35000 psi	ASTM D638
Elongation at Break	2.5 %	2.5 %	ASTM D638
Flexural Strength	331 - 345 MPa	48000 - 50000 psi	ASTM D790
Flexural Modulus	15.9 GPa	2300 ksi	ASTM D790
Izod Impact, Notched	1.55 J/cm @Thickness 3.17 mm	2.90 ft-lb/in @Thickness 0.125 in	ASTM D256
Izod Impact, Unnotched	10.7 J/cm @Thickness 3.17 mm	20.0 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	16.2 $\mu\text{m}/\text{m}\cdot\text{Å}^\circ\text{C}$	9.00 $\mu\text{in}/\text{in}\cdot\text{Å}^\circ\text{F}$	ASTM D696
Melting Point	255 $\text{Å}^\circ\text{C}$	491 $\text{Å}^\circ\text{F}$	
Deflection Temperature at 0.46 MPa (66 psi)	260 $\text{Å}^\circ\text{C}$	500 $\text{Å}^\circ\text{F}$	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	260 $\text{Å}^\circ\text{C}$	500 $\text{Å}^\circ\text{F}$	Unannealed; ASTM D648

Flammability UL 94 Thermal Properties	HB Metric	HB English	Comments
Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+16 ohm-cm	1.00e+16 ohm-cm	ASTM D257
Dielectric Strength	18.9 kV/mm	480 kV/in	Method A (Short-Time); ASTM D149

## Contact Songhan Plastic Technology Co.,Ltd.

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