

## Techmer ES HiFill<sup>®</sup> PA6/6 GF35 L UV 35% Glass Filled (Dry)

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 40% Glass Fiber Filled , Nylon 66, Heat Stabilized

### Material Notes:

Availability: North America  
Forms: Pellets  
Filler/Reinforcement: Glass Fiber Reinforcement, 35% Filler by Weight  
Additive: Lubricant, UV Stabilizer and Heat Stabilizer  
Features: Lubricated, Good UV Resistance and heat Stabilized  
Information provided by TP Composites, Inc.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Techmer-ES-HiFill-PA66-GF35-L-UV-35-Glass-Filled-Dry.php](http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-PA66-GF35-L-UV-35-Glass-Filled-Dry.php)

Physical Properties	Metric	English	Comments
Density	1.41 g/cc	0.0509 lb/in <sup>3</sup>	ASTM D792
Water Absorption	0.50 % @Time 86400 sec	0.50 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.0040 cm/cm @Thickness 3.17 mm	0.0040 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	121	121	ASTM D785
Tensile Strength, Yield	206 MPa	29900 psi	ASTM D638
Elongation at Break	3.0 %	3.0 %	ASTM D638
Flexural Strength	288 MPa	41800 psi	ASTM D790
Flexural Modulus	8.96 GPa	1300 ksi	ASTM D790
Izod Impact, Notched	1.33 J/cm @Thickness 3.17 mm	2.50 ft-lb/in @Thickness 0.125 in	ASTM D256
Izod Impact, Unnotched	10.1 J/cm @Thickness 3.17 mm	19.0 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	32.4 $\mu\text{m}/\text{m}\cdot\text{Å}^\circ\text{C}$	18.0 $\mu\text{in}/\text{in}\cdot\text{Å}^\circ\text{F}$	ASTM D696
Melting Point	262 $\text{Å}^\circ\text{C}$	503 $\text{Å}^\circ\text{F}$	
Deflection Temperature at 0.46 MPa (66 psi)	260 $\text{Å}^\circ\text{C}$	500 $\text{Å}^\circ\text{F}$	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	254 $\text{Å}^\circ\text{C}$	490 $\text{Å}^\circ\text{F}$	Unannealed; ASTM D648

Flammability UL 94 Thermal Properties	HB Metric	HB English	Comments
Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+14 ohm-cm	1.00e+14 ohm-cm	ASTM D257
Dielectric Strength	17.7 kV/mm	450 kV/in	Method A (Short-Time); ASTM D149

## Contact Songhan Plastic Technology Co.,Ltd.

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