

## Techmer ES HiFill<sup>®</sup> PA6/6 GF20 SL4 HS BK 20% Glass Filled

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 20% Glass Fiber Filled , Nylon 66, Heat Stabilized

### Material Notes:

Availability: North America  
Forms: Pellets  
Filler/Reinforcement: Glass Fiber Reinforcement, 20% Filler by Weight  
Additive: Heat Stabilizer, Silicone Lubricant (4%) and Lubricant  
Features: Heat Stabilized and Lubricated  
Appearance: Black  
Information provided by TP Composites, Inc.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Techmer-ES-HiFill-PA66-GF20-SL4-HS-BK-20-Glass-Filled.php](http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-PA66-GF20-SL4-HS-BK-20-Glass-Filled.php)

Physical Properties	Metric	English	Comments
Density	1.25 g/cc	0.0452 lb/in <sup>3</sup>	ASTM D792
Water Absorption	1.8 %	1.8 %	ASTM D570
	@Time 86400 sec	@Time 24.0 hour	
Linear Mold Shrinkage, Flow	0.0060 cm/cm	0.0060 in/in	ASTM D955
	@Thickness 3.17 mm	@Thickness 0.125 in	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	115	115	ASTM D785
Tensile Strength, Yield	131 MPa	19000 psi	ASTM D638
Elongation at Break	3.5 %	3.5 %	ASTM D638
Flexural Strength	172 MPa	25000 psi	ASTM D790
Flexural Modulus	5.52 GPa	800 ksi	ASTM D790
Izod Impact, Notched	0.801 J/cm	1.50 ft-lb/in	ASTM D256
	@Thickness 3.17 mm	@Thickness 0.125 in	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	30.6 Åµm/m-Å°C	17.0 Åµin/in-Å°F	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	255 Å°C	491 Å°F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	243 Å°C	470 Å°F	Unannealed; ASTM D648

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	ASTM D257

Dielectric Strength Electrical Properties	19.3 kV/mm Metric	490 kV/in English	Method A (Short-Time); ASTM D149 Comments
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## Contact Songhan Plastic Technology Co.,Ltd.

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