

Techmer ES HiFill® PA6/6 E GF33 LE 33% Mineral Filled

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 30% Mineral Filled , Nylon 66, Extruded

Material Notes:

Availability: North America
Forms: Pellets
Filler/Reinforcement: Glass Fiber Reinforcement, 33% Filler by Weight
Features: Low Extractables
Processing Method: Extrusion
Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-PA66-E-GF33-LE-33-Mineral-Filled.php

Physical Properties	Metric	English	Comments
Density	1.37 g/cc	0.0495 lb/in ³	ASTM D792
Water Absorption	1.8 % @Time 86400 sec	1.8 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.0050 cm/cm @Thickness 3.17 mm	0.0050 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	115	115	ASTM D785
Tensile Strength, Yield	179 MPa	26000 psi	ASTM D638
Elongation at Break	3.5 %	3.5 %	ASTM D638
Flexural Strength	221 MPa	32000 psi	ASTM D790
Flexural Modulus	9.65 GPa	1400 ksi	ASTM D790
Izod Impact, Notched	1.01 J/cm @Thickness 3.17 mm	1.90 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	19.8 Åm/m-ÅC	11.0 Åin/in-ÅF	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	259 ÅC	499 ÅF	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	256 ÅC	492 ÅF	Unannealed; ASTM D648

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	ASTM D257
Dielectric Strength	19.3 kV/mm	490 kV/in	Method A (Short-Time); ASTM D149

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