

Techmer ES HiFill[®] PA6/6 CM25 HS BK 25% Mineral Filled

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 30% Mineral Filled , Nylon 66, Heat Stabilized

Material Notes:

Availability: North America
Forms: Pellets
Filler/Reinforcement: Mineral Filler, 25% Filler by Weight
Additive: Heat Stabilizer
Features: Heat Stabilized
Appearance: Black
Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-PA66-CM25-HS-BK-25-Mineral-Filled.php

Physical Properties	Metric	English	Comments
Density	1.32 g/cc	0.0477 lb/in ³	ASTM D792
Water Absorption	0.85 % @Time 86400 sec	0.85 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.012 cm/cm @Thickness 3.17 mm	0.012 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	120	120	ASTM D785
Tensile Strength, Yield	82.7 MPa	12000 psi	ASTM D638
Elongation at Break	3.0 %	3.0 %	ASTM D638
Flexural Strength	124 MPa	18000 psi	ASTM D790
Flexural Modulus	4.14 GPa	600 ksi	ASTM D790
Izod Impact, Notched	0.427 J/cm @Thickness 3.17 mm	0.800 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	52.2 Åµm/m-Å°C	29.0 Åµin/in-Å°F	ASTM D696
Melting Point	254 Å°C	490 Å°F	
Deflection Temperature at 0.46 MPa (66 psi)	252 Å°C	485 Å°F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	210 Å°C	410 Å°F	Unannealed; ASTM D648
Flammability, UL94	HB	HB	

Electrical Properties	Metric	English	Comments
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Electrical Properties	Metric 14 ohm-cm	English 4 ohm-cm	Comments
Dielectric Strength	20.5 kV/mm	520 kV/in	Method A (Short-Time); ASTM D149

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China