

## Techmer ES HiFill® PA6 GF44 HS X 44% Glass Filled

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , 40% Glass Fiber Filled , Nylon 6, Heat Stabilized

### Material Notes:

Availability: North America  
Forms: Pellets  
Filler/Reinforcement: Glass Fiber Reinforcement, 44% Filler by Weight  
Additive: Lubricant and Heat Stabilizer  
Features: Lubricated and Heat Stabilized  
TPCI# 9571102  
Information provided by TP Composites, Inc.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Techmer-ES-HiFill-PA6-GF44-HS-X-44-Glass-Filled.php](http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-PA6-GF44-HS-X-44-Glass-Filled.php)

Physical Properties	Metric	English	Comments
Density	1.50 g/cc	0.0542 lb/in <sup>3</sup>	ASTM D792
Water Absorption	0.90 % @Time 86400 sec	0.90 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.0030 cm/cm @Thickness 3.17 mm	0.0030 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	121	121	ASTM D785
Tensile Strength, Yield	234 MPa	34000 psi	ASTM D638
Elongation at Break	2.0 %	2.0 %	ASTM D638
Flexural Strength	352 MPa	51000 psi	ASTM D790
Flexural Modulus	11.7 GPa	1700 ksi	ASTM D790
Izod Impact, Notched	1.39 J/cm @Thickness 3.17 mm	2.60 ft-lb/in @Thickness 0.125 in	ASTM D256
Izod Impact, Unnotched	11.2 J/cm @Thickness 3.17 mm	21.0 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	16.2 Åµm/m-Å°C	9.00 Åµin/in-Å°F	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	218 Å°C	425 Å°F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	216 Å°C	420 Å°F	Unannealed; ASTM D648

Electrical Properties	Metric	English	Comments
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Volume Resistivity Electrical Properties	1.00e+15 ohm-cm Metric	1.00e+15 ohm-cm English	ASTM D257 Comments
Dielectric Strength	17.7 kV/mm	450 kV/in	Method A (Short-Time); ASTM D149

## Contact Songhan Plastic Technology Co.,Ltd.

Website : [www.lookpolymers.com](http://www.lookpolymers.com)

Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China