

## Techmer ES HiFill<sup>®</sup> PA6 GF20 L BK 20% Glass Filled

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , 20% Glass Fiber Filled

### Material Notes:

Availability: North America Forms: Pellets Filler/Reinforcement: Glass Fiber Reinforcement, 20% Filler by Weight Processing: Method: Injection Molding Information provided by TP Composites, Inc.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Techmer-ES-HiFill-PA6-GF20-L-BK-20-Glass-Filled.php](http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-PA6-GF20-L-BK-20-Glass-Filled.php)

Physical Properties	Metric	English	Comments
Density	1.30 g/cc	0.0470 lb/in <sup>3</sup>	ASTM D792
Water Absorption	1.4 % @Time 86400 sec	1.4 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.0040 cm/cm @Thickness 3.17 mm	0.0040 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	115	115	ASTM D785
Tensile Strength, Yield	138 MPa	20000 psi	ASTM D638
Elongation at Break	3.5 %	3.5 %	ASTM D638
Flexural Strength	207 MPa	30000 psi	ASTM D790
Flexural Modulus	6.89 GPa	1000 ksi	ASTM D790
Izod Impact, Notched	0.747 J/cm @Thickness 3.17 mm	1.40 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	19.8 Åµm/m-Å°C	11.0 Åµin/in-Å°F	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	213 Å°C	415 Å°F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	204 Å°C	400 Å°F	Unannealed; ASTM D648

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	ASTM D257
Dielectric Strength	15.7 kV/mm	400 kV/in	Method A (Short-Time); ASTM D149

## **Contact Songhan Plastic Technology Co.,Ltd.**

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