

Techmer ES HiFill[®] PA6 GF15 L 15% Glass Filled

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , 20% Glass Fiber Filled

Material Notes:

Availability: North America Forms: Pellets Filler/Reinforcement: Glass Fiber Reinforcement, 15% Filler by Weight Additive:

Lubricant Features: Lubricated Processing Method: Injection Molding Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-PA6-GF15-L-15-Glass-Filled.php

Physical Properties	Metric	English	Comments
Density	1.24 g/cc	0.0448 lb/in ³	ASTM D792
Water Absorption	1.4 % @Time 86400 sec	1.4 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.0055 cm/cm @Thickness 3.17 mm	0.0055 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	120	120	ASTM D785
Tensile Strength, Yield	110 MPa	15900 psi	ASTM D638
Elongation at Break	4.0 %	4.0 %	ASTM D638
Flexural Strength	153 MPa	22200 psi	ASTM D790
Flexural Modulus	3.10 GPa	450 ksi	ASTM D790
Izod Impact, Notched	0.641 J/cm @Thickness 3.17 mm	1.20 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	43.2 Åµm/m-Å°C	24.0 Åµin/in-Å°F	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	213 Å°C	415 Å°F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	196 Å°C	385 Å°F	Unannealed; ASTM D648
Flammability, UL94	HB	HB	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	ASTM D257

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