

Techmer ES HiFill[®] PA6 0685

Category : Polymer , Thermoplastic , Nylon , Nylon 6

Material Notes:

Availability: North America Forms: Pellets Filler/Reinforcement: Unspecified Filler/Reinfor Features: High Specific Gravity Processing

Method: Injection Molding Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-PA6-0685.php

Physical Properties	Metric	English	Comments
Density	6.85 g/cc	0.247 lb/in ³	ASTM D792
Water Absorption	0.10 % @Time 86400 sec	0.10 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.0040 cm/cm @Thickness 3.17 mm	0.0040 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	44.8 MPa	6500 psi	ASTM D638
Elongation at Break	1.0 %	1.0 %	ASTM D638
Flexural Strength	48.3 MPa	7000 psi	ASTM D790
Flexural Modulus	8.27 GPa	1200 ksi	ASTM D790
Izod Impact, Notched	0.534 J/cm @Thickness 3.17 mm	1.00 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	124 °C	255 °F	Unannealed; ASTM D648

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+13 - 1.00e+15 ohm-cm	1.00e+13 - 1.00e+15 ohm-cm	ASTM D257

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