

Techmer ES HiFill[®] PA4/6 GF5 HS BK002 5% Glass Filled

Category : Polymer , Thermoplastic , Nylon , Nylon 46 , Nylon 46, Glass Fiber Reinforced

Material Notes:

Availability: North America
Forms: Pellets
Filler/Reinforcement: Glass Fiber Reinforcement, 5% Filler by Weight
Additive: Heat Stabilizer
Features: Heat Stabilized
Appearance: Black
Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-PA46-GF5-HS-BK002-5-Glass-Filled.php

Physical Properties	Metric	English	Comments
Density	1.21 g/cc	0.0437 lb/in ³	ASTM D792
Water Absorption	2.6 % @Time 86400 sec	2.6 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.014 cm/cm @Thickness 3.17 mm	0.014 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	68.9 MPa	10000 psi	ASTM D638
Elongation at Break	7.5 %	7.5 %	ASTM D638
Flexural Strength	138 MPa	20000 psi	ASTM D790
Flexural Modulus	3.31 GPa	480 ksi	ASTM D790
Izod Impact, Notched	0.534 J/cm @Thickness 3.17 mm	1.00 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	55.8 $\mu\text{m}/\text{m}\cdot\text{Å}^\circ\text{C}$	31.0 $\mu\text{in}/\text{in}\cdot\text{Å}^\circ\text{F}$	ASTM D696
Deflection Temperature at 1.8 MPa (264 psi)	174 $\text{Å}^\circ\text{C}$	345 $\text{Å}^\circ\text{F}$	Unannealed; ASTM D648
Flammability, UL94	HB	HB	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+11 ohm-cm	1.00e+11 ohm-cm	ASTM D257
Dielectric Strength	27.6 kV/mm	700 kV/in	Method A (Short-Time); ASTM D149

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