

Techmer ES HiFill[®] HIPS 484 GY

Category : Polymer , Thermoplastic , Polystyrene (PS) , Polystyrene, Impact Modified

Material Notes:

Availability: North America Forms: Pellets Appearance: Grey Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-HIPS-484-GY.php

Physical Properties	Metric	English	Comments
Density	1.04 g/cc	0.0376 lb/in ³	ASTM D792
Melt Flow	3.0 g/10 min @Load 5.00 kg, Temperature 200 °C	3.0 g/10 min @Load 11.0 lb, Temperature 392 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	23.4 MPa	3400 psi	ASTM D638
Elongation at Break	50 %	50 %	ASTM D638
Flexural Strength	38.6 MPa	5600 psi	ASTM D790
Flexural Modulus	1.93 GPa	280 ksi	ASTM D790
Izod Impact, Notched	1.07 J/cm @Thickness 3.17 mm	2.00 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	7.20 µm/m-°C	4.00 µin/in-°F	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	87.2 °C	189 °F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	73.9 °C	165 °F	Unannealed; ASTM D648
Flammability, UL94	HB	HB	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+13 ohm-cm	1.00e+13 ohm-cm	ASTM D257
Dielectric Strength	18.1 kV/mm	460 kV/in	Method A (Short-Time); ASTM D149

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