

## Techmer ES HiFill® HDPE GF20 BK 20% Glass Filled

Category : Polymer , Thermoplastic , Polyethylene (PE) , HDPE , High Density Polyethylene (HDPE), Glass fiber Filled

### Material Notes:

Availability: North America Forms: Pellets Filler/Reinforcement: Glass Fiber Reinforcement, 20% Filler by Weight Appearance:

Black Information provided by TP Composites, Inc.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Techmer-ES-HiFill-HDPE-GF20-BK-20-Glass-Filled.php](http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-HDPE-GF20-BK-20-Glass-Filled.php)

Physical Properties	Metric	English	Comments
Density	1.10 g/cc	0.0397 lb/in <sup>3</sup>	ASTM D792
Water Absorption	0.30 % @Time 86400 sec	0.30 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage, Flow	0.0035 cm/cm @Thickness 3.17 mm	0.0035 in/in @Thickness 0.125 in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	80	80	ASTM D785
Tensile Strength, Yield	55.2 MPa	8000 psi	ASTM D638
Elongation at Break	3.0 %	3.0 %	ASTM D638
Flexural Strength	68.9 MPa	10000 psi	ASTM D790
Flexural Modulus	4.07 GPa	590 ksi	ASTM D790
Izod Impact, Notched	0.801 J/cm @Thickness 3.17 mm	1.50 ft-lb/in @Thickness 0.125 in	ASTM D256
Izod Impact, Unnotched	2.67 J/cm @Thickness 3.17 mm	5.00 ft-lb/in @Thickness 0.125 in	ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	54.0 Åµm/m-Å°C	30.0 Åµin/in-Å°F	ASTM D696
Deflection Temperature at 0.46 MPa (66 psi)	129 Å°C	265 Å°F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	121 Å°C	250 Å°F	Unannealed; ASTM D648
Flammability, UL94	HB	HB	

## **Contact Songhan Plastic Technology Co.,Ltd.**

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