

Techmer ES HiFill FR[®] PBT FR X

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT) , Polybutylene Terephthalate (PBT), Flame Retardant , Polybutylene Terephthalate (PBT), Unreinforced, Molded

Material Notes:

Availability: North America Forms: Pellets Additive: Mold Release Features: Flame Retardant Processing Method: Injection

Molding Information provided by TP Composites, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Techmer-ES-HiFill-FR-PBT-FR-X.php

Physical Properties	Metric	English	Comments
Density	1.42 g/cc	0.0513 lb/in ³	ASTM D792
Water Absorption	0.080 %	0.080 %	ASTM D570
	@Time 86400 sec	@Time 24.0 hour	
Linear Mold Shrinkage, Flow	0.025 cm/cm	0.025 in/in	ASTM D955
	@Thickness 3.17 mm	@Thickness 0.125 in	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	120	120	ASTM D785
Tensile Strength	56.5 MPa	8200 psi	ASTM D638
Elongation at Yield	75 %	75 %	ASTM D638
Flexural Yield Strength	101 MPa	14700 psi	ASTM D790
Flexural Modulus	2.62 GPa	380 ksi	ASTM D790
Izod Impact, Notched	0.374 J/cm	0.700 ft-lb/in	ASTM D256
	@Thickness 3.17 mm	@Thickness 0.125 in	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	72.0 $\mu\text{m}/\text{m}\cdot\text{Å}^\circ\text{C}$	40.0 $\mu\text{in}/\text{in}\cdot\text{Å}^\circ\text{F}$	ASTM D696
Deflection Temperature at 1.8 MPa (264 psi)	71.1 $\text{Å}^\circ\text{C}$	160 $\text{Å}^\circ\text{F}$	Unannealed; ASTM D648
Flammability, UL94	V-0	V-0	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+16 ohm-cm	1.00e+16 ohm-cm	ASTM D257
Surface Resistance	1.00e+14 ohm	1.00e+14 ohm	ASTM D257

Electrical Properties	Metric	English	Comments
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